	Note	2002 \$'000	2001 \$'000 (restated)
Turnover	3	1,085,558	1,042,004
Other revenue	4	25,588	23,439
Other net income	4	1,744	7,526
Change in inventories of finished goods and work in progress		11,092	(51,510)
Raw material and consumables used		(539,065)	(441,919)
Write off of inventories	5	-	(42,774)
Staff costs		(205,487)	(222,915)
Depreciation		(80,552)	(89,947)
Other operating expenses		(158,040)	(180,511)
Profit from operations		140,838	43,393
Finance cost	6(a)	(3,134)	(2,901)
Share of (loss)/profit of associate		(1,654)	5,735
Profit from ordinary activities before taxation	6	136,050	46,227
Taxation	8(a)	(17,704)	(13,749)
Profit from ordinary activities after taxation		118,346	32,478
Minority interests		(6,968)	10,803
Profit attributable to shareholders	9	111,378	43,281
Dividends attributable to the year	10	(80,241)	(38,811)
Earnings per share Basic	11	37 cents	15 cents
Diluted	11	37 cents	15 cents

The notes on pages 26 to 54 form part of these financial statements.